

# K4510B

Polypropylene Random Copolymer / High Clarity Injection Molding

## PRODUCT DESCRIPTION

K4510B is a Polypropylene Random Copolymer with the characteristic of high clarity and good processability for using injection molding process.

### TYPICAL APPLICATION

- High clarity injection molding
- Food container
- Consumer product
- Housewares

### PRODUCT FEATURES

- High clarity and high gloss
- Without optical brightener
- Odorless

### COMPLIANCE

- FDA US 21 CFR 177.1520
- Commission Regulation (EU) No. 10/2011
- RoHS
- REACH

PHYSICAL PROPERTIES	TEST METHOD	UNIT	VALUE
Melt Flow Index (2.16 kg/230 °C)	ASTM D1238	g/10 min	10
Density	ASTM D792	g/cm <sup>3</sup>	0.90
Tensile Strength at Yield	ASTM D638	MPa	30
Elongation at Yield	ASTM D638	%	13
Izod Notched Impact Strength (at 23 °C)	ASTM D256	J/m	70
Flexural Modulus (1% SECANT)	ASTM D790	MPa	1150
Rockwell Hardness	ASTM D785	R-Scale	92
Heat Distortion Temperature (0.45 MPa)	ASTM D648	°C	85
Haze (1 mm)	ASTM D1003	%	8

Remark: The values presented on the above are typical laboratory, not to be construed as specifications and may vary within moderate ranges. The applicability or the accuracy of this information or the suitability of our products cannot be guaranteed because the conditions of use on the part or our uses are beyond our control.

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## PROCESSING TECHNIQUE

Cylinder Temperature 190 - 240 °C  
Mold Temperature : 40 - 60 °C  
Injection Pressure : 30 - 80% of maximum pressure  
Holding Pressure : Relative to injection pressure  
Back Pressure : 0 - 20 of maximum pressure  
Injection Speed : Low to medium of maximum speed

\*However, the actual processing conditions depend on mold design, power of machine, equipment and other environments.

## PRODUCT PACKAGING

- 25 kg loose bag

## STORAGE

Storage in 20 - 80% relative humidity at ambient temperature preferably not higher than 38 °C (100 °F).

Dry environment with the exclusion of contamination.

Protection against direct sunlight, radiation and artificial light containing UV-Radiation.

Protection from ozone-generating electrical devices.

Under these optimal conditions, the physical properties of resins should remain stable with the exception of the yellowness index which is expected to increase over time.

More information provide in safety data sheet.

## SAFETY

This product is not classified as hazardous material for more information please refer to safety data sheet.

## RECYCLING

It is an undisputed fact that the product can be recycled or disposed of without any problem.