

# 3325M

Polypropylene Random Copolymer / Extrusion CPP Film

## PRODUCT DESCRIPTION

3325M is a Polypropylene Random Copolymer resin with the characteristic of high clarity and soft touch as seal layer for CPP film extrusion process.

### TYPICAL APPLICATION

- Packaging CPP film
- Laminate CPP film

### PRODUCT FEATURES

- Soft touch properties
- High clarity
- Without optical brightener
- Odorless

### COMPLIANCE

- FDA US 21 CFR 177.1520
- Commission Regulation (EU) No. 10/2011
- RoHS
- REACH
- HALAL

PHYSICAL PROPERTIES	TEST METHOD	UNIT	VALUE
Melt Flow Index (2.16 kg/230 °C)	ASTM D1238	g/10 min	10
Density	ASTM D792	g/cm <sup>3</sup>	0.90
Tensile Strength at Yield	ASTM D638	MPa	26
Elongation at Yield	ASTM D638	%	13
Izod Notched Impact Strength (at 23 °C)	ASTM D256	J/m	25
Flexural Modulus (1% SECANT)	ASTM D790	MPa	800
Rockwell Hardness	ASTM D785	R-Scale	80
Heat Distortion Temperature (0.45 MPa)	ASTM D648	°C	75
Haze*	ASTM D1003	%	2.0
Gloss (20 °)	ASTM D2457	Gloss unit	125

Remark: (\*) 40 micron film, cooling water temperature 25 °C, was analyzed by IRPC's laboratory from production record.

The values presented on the above are typical laboratory, not to be construed as specifications and may vary within moderate ranges. The applicability or the accuracy of this information or the suitability of our products cannot be guaranteed because the conditions of use on the part or our uses are beyond our control.

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## PROCESSING TECHNIQUE

Barrel Temperature : 200 - 230°C  
Die Temperature : 230 - 250°C  
Chill Roll Temperature : 20 - 25°C

\*However, product clarity and surface appearance depends on film quality, the actual processing conditions depend on machine, equipment and other environments.

## PRODUCT PACKAGING

- 25 kg loose bag

For further information, contact the IRPC's Sales representative.

## STORAGE

Storage at ambient temperature preferably not higher than 38 °C (100 °F).

- Dry environment with the exclusion of contamination.
- Protection against direct sunlight, radiation and artificial light containing UV-Radiation.
- Protection from ozone-generating electrical devices.
- Under these optimal conditions, the physical properties of resins should remain stable with the exception of the yellowness index which is expected to increase over time.

More information provide in safety data sheet.

## SAFETY

This product is not classified as hazardous material for more information please refer to safety data sheet.

## RECYCLING

It is an undisputed fact that the product can be recycled or disposed of without any problem.