

K1104

Polypropylene (PP)

Description:

K1104 is a Homo-Polypropylene (Homo-PP), which has suitable melt flow index for using in injection molding process.

Typical applications;

Injection Molding: Housewares, Automotive parts, Appliance

Physical Properties:	Method	Unit	Value
Density	ASTM D792	g/cm ³	0.90
Melt Flow Index (2.16 kg/230°C)	ASTM D1238	g/10min.	3.5
Tensile Strength at Yield	ASTM D638	MPa	36
Notched Izod Impact Strength (at 23°C)	ASTM D256	J/m	45
Flexural Modulus (1% SECANT)	ASTM D790	MPa	1600
Heat Distortion Temperature @ 4.6 kg	ASTM D648	°C	100

Processing Technique

Processing Temperature : 190 – 240 °C

However, the actual processing conditions depend on mold design, power of machine, equipment and other environments.

Remark: The values presented on the above are typical laboratory average, not to be construed as specifications and may vary within moderate ranges. The applicability or the accuracy of this information or the suitable of our products cannot be guaranteed because the conditions of use on the part or our uses are beyond our control.



เริษัท ไออาร์พีซี จำกัด (มหาชน)

REV. 20180320

555/2 FJUEIROUIUOSEIROUIWAITINS OTATIS U BU 6 MUUSIMISSISTER INDODOCIÓNS INCROCIÓNS INSTRUMINA 10900 INS. +66(0)2765-7000, 66(0)2765-7777 INDIS: +66(0)2765-7002-5 IRPC Public Company Limited
555/2 Energy Complex Building B, 6th Floor, Vibhavadi Ranguit Road, Chatuchak, Bangkok 10900 THAILAND, TEL: +66(0)2765-7000, 66(0)2765-7777 FAX: +66(0)2765-7002-5 www.inpecco.th, www.inperco.th, www.inperco.th, www.inperco.th, www.inperco.th