

# SR401

## Acrylonitrile Butadiene Styrene (ABS)

### Description:

SR401 is an extrusion grade of ABS resin for extrusion that easy to processing. It is suitable for extrusion sheet such as refrigerator door liners and inner box liners, luggage case, picnic cooler, snow boat and etc.

Physical Properties:	Method	Unit	Value
Melt Flow Index (10 kg/220°C)	ASTM D1238	g/10min.	6
Izod Notched Impact (1/4", 23°C)	ASTM D256	Kg-cm/cm	28
Tensile Strength at Yield (23°C)	ASTM D638	kg/cm <sup>2</sup>	470
Flexural Strength at Yield (23°C)	ASTM D790	kg/cm <sup>2</sup>	640
Flexural Modulus (23°C)	ASTM D790	×10 <sup>4</sup> kg/cm <sup>2</sup>	2.3
Rockwell Hardness (1/4", 23°C)	ASTM D785	R-Scale	108
Heat Distortion Temperature (1/4", 18.6 kg/cm <sup>2</sup> )	ASTM D648	°C	86
Flammability	UL-94	-	HB (1.5)

### Processing Technique

Drying Temperature : 80-85 °C, 2-4 hrs

Processing Temperature : 180-240 °C

\*However, the actual processing conditions depend on mold design, power of machine, screw configurations and other environments.

**Remark:** The values presented on the above are typical laboratory average, not to be construed as specifications and may vary within moderate ranges. The applicability or the accuracy of this information or the suitable of our products cannot be guaranteed because the conditions of use on the part or our uses are beyond our control.